

# EXHIBIT A



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APPLICATION NUMBER	FILING or 371(c) DATE	GRP ART UNIT	FIL FEE REC'D	ATTY. DOCKET NO	TOT CLAIMS	IND CLAIMS
61/047,274	04/23/2008		105	13054-285		

CONFIRMATION NO. 1135

32841  
 BAHRET & ASSOCIATES  
 320 NORTH MERIDIAN STREET  
 SUITE 510  
 INDIANAPOLIS, IN 46204

## FILING RECEIPT



\*OC000000029636860\*

Date Mailed: 04/29/2008

Receipt is acknowledged of this provisional patent application. It will not be examined for patentability and will become abandoned not later than twelve months after its filing date. Any correspondence concerning the application must include the following identification information: the U.S. APPLICATION NUMBER, FILING DATE, NAME OF APPLICANT, and TITLE OF INVENTION. Fees transmitted by check or draft are subject to collection. Please verify the accuracy of the data presented on this receipt. **If an error is noted on this Filing Receipt, please write to the Office of Initial Patent Examination's Filing Receipt Corrections. Please provide a copy of this Filing Receipt with the changes noted thereon. If you received a "Notice to File Missing Parts" for this application, please submit any corrections to this Filing Receipt with your reply to the Notice. When the USPTO processes the reply to the Notice, the USPTO will generate another Filing Receipt incorporating the requested corrections**

## Applicant(s)

James A. Cooper, West Lafayette, IN;  
 Asmita Saha, Hillsboro, OR;

## Power of Attorney:

William Bahret--31087

## If Required, Foreign Filing License Granted: 04/29/2008

The country code and number of your priority application, to be used for filing abroad under the Paris Convention, is **US 61/047,274**

Projected Publication Date: None, application is not eligible for pre-grant publication

Non-Publication Request: No

Early Publication Request: No

\*\* SMALL ENTITY \*\*

## Title

SiC Power DMOSFETs with Self-Aligned Source Contacts

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### **Title 37, Code of Federal Regulations, 5.11 & 5.15**

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Doc Code: TR.PROV

Document Description: Provisional Cover Sheet (SB16)

PTO/SB/16 (04-07)

Approved for use through 06/30/2010 OMB 0651-0032

U.S. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

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**Provisional Application for Patent Cover Sheet**

This is a request for filing a PROVISIONAL APPLICATION FOR PATENT under 37 CFR 1.53(c)

**Inventor(s)**

Inventor 1

**Remove**

Given Name

Middle Name

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James

A.

Cooper

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Inventor 2

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Country i

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All Inventors Must Be Listed – Additional Inventor Information blocks may be generated within this form by selecting the **Add** button.**Add****Title of Invention**

SiC Power DMOSFETs with Self-Aligned Source Contacts

Attorney Docket Number (if applicable)

13054-285

**Correspondence Address**

Direct all correspondence to (select one):

☒ The address corresponding to Customer Number☐ Firm or Individual Name

Customer Number

32841

The invention was made by an agency of the United States Government or under a contract with an agency of the United States Government.

☐ No.☒ Yes, the name of the U.S. Government agency and the Government contract number are:

DARPA #N000140510437; US Army TACOM #W56HZV06C0028

Doc Code: TR.PROV

Document Description: Provisional Cover Sheet (SB16)

PTO/SB/16 (04-07)

Approved for use through 06/30/2010 OMB 0651-0032

U.S. Patent and Trademark Office: U.S. DEPARTMENT OF COMMERCE

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**Entity Status**

Applicant claims small entity status under 37 CFR 1.27

☒ Yes, applicant qualifies for small entity status under 37 CFR 1.27☐ No**Warning**

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**Signature**

Please see 37 CFR 1.4(d) for the form of the signature.

Signature	/William F. Bahet/			Date (YYYY-MM-DD)	Apr 23, 2008
First Name	William	Last Name	Bahret	Registration Number (If appropriate)	31087

This collection of information is required by 37 CFR 1.51. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 8 hours to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. **This form can only be used when in conjunction with EFS-Web. If this form is mailed to the USPTO, it may cause delays in handling the provisional application.**

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## **SiC POWER DMOSFETs WITH SELF-ALIGNED SOURCE CONTACTS**

This application relates to SiC power DMOSFETs and is directed toward reducing the area of the transistor and the variations due to alignment tolerances such as mask misalignments. Among other applications, the invention is believed to be useful for electronic power switching, regulation and control, as well as motor drivers and power converters.

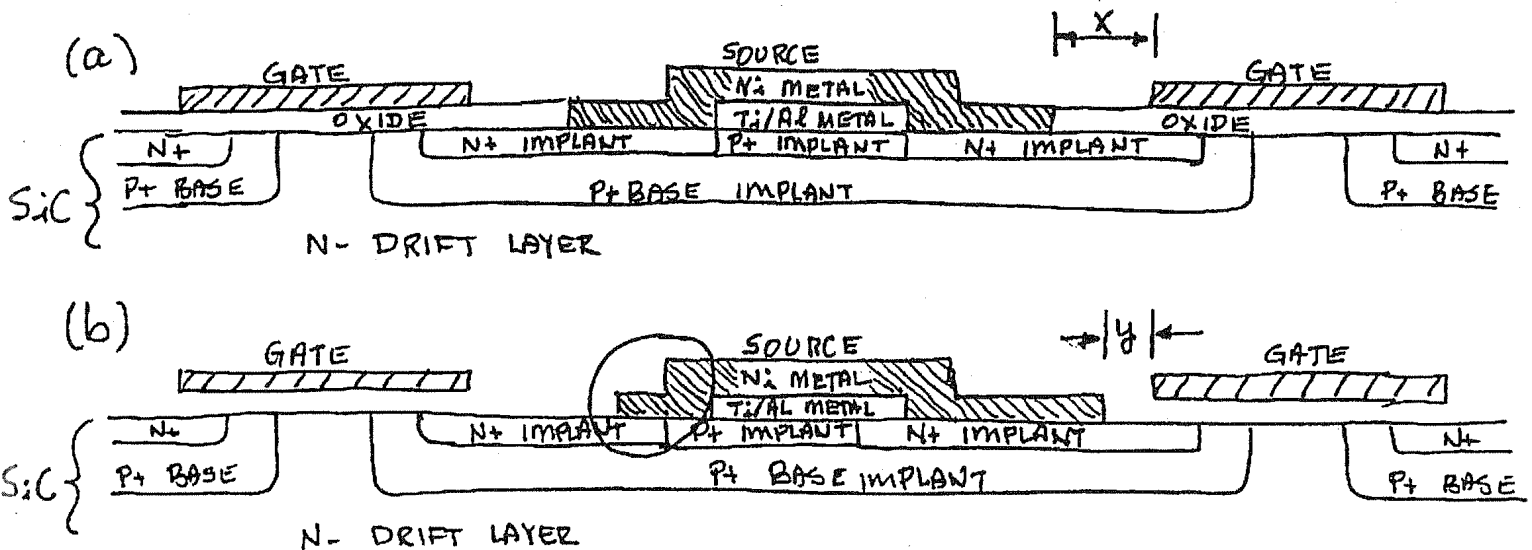
This application includes the attached paper and incorporates by reference all references cited therein.



## SiC Power DMOSFETs with Self-Aligned Source Contacts

In power DMOSFETs, an important performance parameter is the specific on-resistance ( $R_{ON,SP}$ ), which is defined as the product of the resistance in the linear region (low  $V_{DS}$ ) times the area of the device (units are  $\Omega\text{-cm}^2$  or  $\text{m}\Omega\text{-cm}^2$ ). Thus it is important to minimize both the resistance and the area of the device. For DMOSFETs in the blocking voltage regime of 600-1800V, a significant component of the total resistance is the resistance of the source contacts. Larger-area source contacts obviously have lower resistance, but increasing the contact area increases the total area of the device, and hence  $R_{ON,SP}$ . It is important to find ways to reduce the source contact resistance without increasing the area of the device. In a conventional DMOSFET, the source contact is defined by photolithography, and the source contact must be separated from the edge of the gate by sufficient distance so that the source contact and gate cannot touch even under worst-case misalignment of the source contact mask. In addition, the actual functional

area of the source contact is determined by the overlap of the source contact metal and the N+ implant that forms the source region in the semiconductor. Since the N+ implant is defined by a separate mask, the relative misalignment of the source contact mask and the N+ implant mask can reduce the functional area of the source contact, thereby increasing source resistance and degrading performance. The two cases of (a) perfectly aligned masks, and (b) worst-case misaligned masks are illustrated below. Here the Ni metal for the source contact

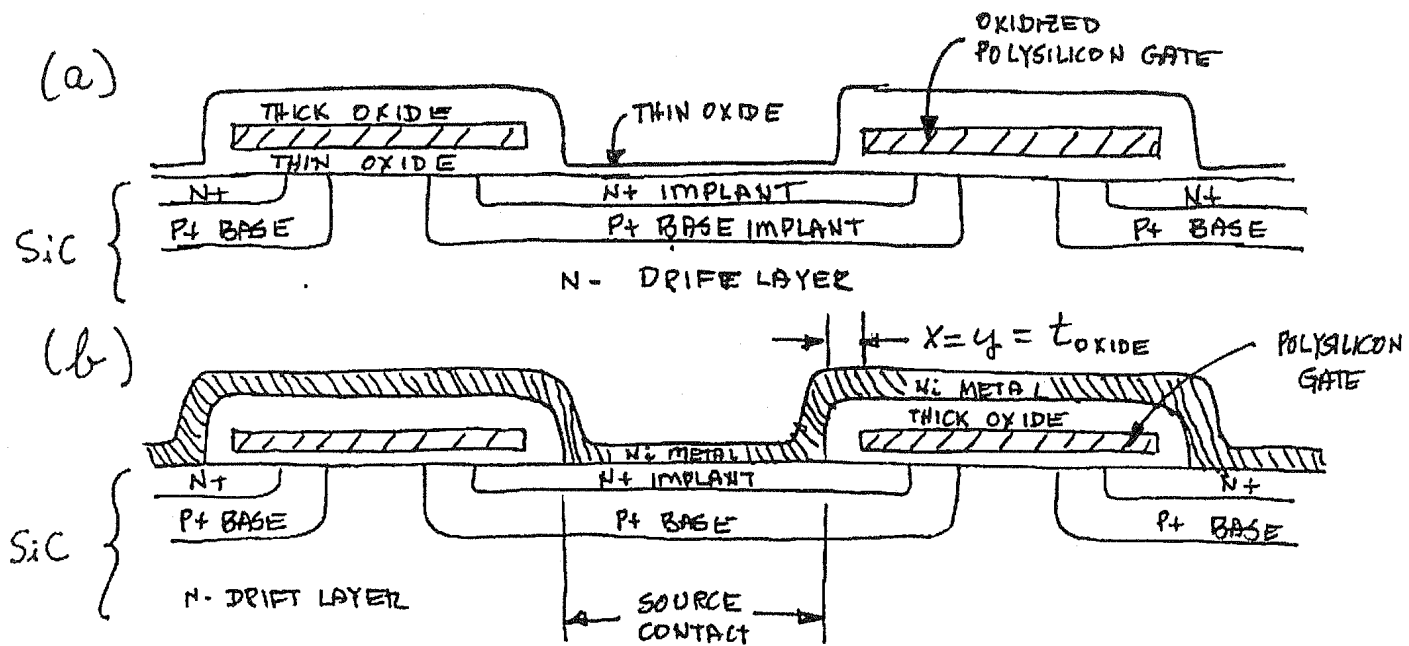


has been mis-aligned to the right (drawing b) and the P+ implant for the P+ base contact has been misaligned to the left. The resulting overlap of Ni metal and N+ implant in the circled area has been reduced almost to zero,

resulting in a very large contact resistance for this part of the device. Another drawback of this approach is the alignment tolerance (spacing  $x$ ) that must be included in the design to insure that the source metal never comes into contact with the gate under worst-case misalignment (spacing  $y$ ). The necessary inclusion of spacing  $x$  increases the area of the cell, increasing  $R_{ON,SP}$ . Both these problems can be eliminated by the self-aligned source contact, to be described next.

In this procedure, we employ a polycrystalline silicon (polysilicon) gate, and take advantage of the fact that polysilicon forms a much thicker  $SiO_2$  layer than  $SiC$  when thermally oxidized at temperatures in the  $850-1000^\circ C$  range. We then remove the  $SiO_2$  over the  $SiC$  by a short oxide etch without using a photomask to define the area where the oxide is removed. Because it is much thicker, the oxide over the polysilicon gate is not completely

removed during this process, and the remaining oxide forms an insulating layer over the polysilicon gate. As part of this process, we assume the use of a segmented P+ contact to the P+ base, as described in an earlier patent disclosure by Cooper and Saha, and as already demonstrated experimentally (see, for example, A. Saha and J.A. Cooper, "A 1200 V 4H-SiC Power DMOSFET with Ultra-Low On-Resistance," IEEE Transactions on Electron Devices, 54, 2786-2791, Oct. 2007 or A. Saha and J.A. Cooper, "Optimum Design of Short-Channel 4H-SiC Power DMOSFETs," Materials Science Forum, 527-529, 1269-1272, 2006). Because the P+ contact only occurs in certain spots along the length of the source fingers, typically occupying around 10-15% of the finger length, the vast majority of the source fingers ~~are~~ have no P+ contact, and the full area is available for use as N+ source contact. The drawings on the next page illustrate the structure and fabrication process. Drawing (a) shows the structure after the polysilicon gate has been oxidized but before the short oxide etch. Drawing (b) shows the structure after the short oxide etch has removed the oxide



over the SiC and after Ni ohmic contact metal has been deposited. Note that the Ni metal covers the whole area, overlapping the polysilicon gates but insulated from them by the thick oxide. The area of the functional source contact is not determined by the alignment of any masking levels and is not subject to random misalignments during processing. Instead, it is totally determined by the spacing between adjacent polysilicon gates, and is in fact self-aligned to the gate level, being separated by the thickness of the oxide layer covering the gate. This eliminates the alignment tolerance ( $x$  or  $y$  in the drawing on p. 5), reducing the cell area and the specific on-resistance.

This process has been tested experimentally and has already been incorporated into large-area power DMOSFETs.

## Electronic Patent Application Fee Transmittal

<b>Application Number:</b>				
<b>Filing Date:</b>				
<b>Title of Invention:</b>	SiC POWER DMOSFETs WITH SELF-ALIGNED SOURCE CONTACTS			
First Named Inventor/Applicant Name:	James A. Cooper			
<b>Filer:</b>	William F. Bahret/Joyce Eden			
<b>Attorney Docket Number:</b>				
Filed as Small Entity				
<b>Provisional Filing Fees</b>				
<b>Description</b>	<b>Fee Code</b>	<b>Quantity</b>	<b>Amount</b>	<b>Sub-Total in USD(\$)</b>
<b>Basic Filing:</b>				
Provisional Application filing fee	2005	1	105	105
<b>Pages:</b>				
<b>Claims:</b>				
<b>Miscellaneous-Filing:</b>				
<b>Petition:</b>				
<b>Patent-Appeals-and-Interference:</b>				
Post-Allowance-and-Post-Issuance:				
<b>Extension-of-Time:</b>				

Description	Fee Code	Quantity	Amount	Sub-Total in USD(\$)
Miscellaneous:				
Total in USD (\$)				105



**Electronic Acknowledgement Receipt**

<b>EFS ID:</b>	3197823
<b>Application Number:</b>	61047274
<b>International Application Number:</b>	
<b>Confirmation Number:</b>	1135
<b>Title of Invention:</b>	SIC POWER DMOSFETs WITH SELF-ALIGNED SOURCE CONTACTS
<b>First Named Inventor/Applicant Name:</b>	James A. Cooper
<b>Customer Number:</b>	32841
<b>Filer:</b>	William F. Bahret/Joyce Eden
<b>Filer Authorized By:</b>	William F. Bahret
<b>Attorney Docket Number:</b>	
<b>Receipt Date:</b>	23-APR-2008
<b>Filing Date:</b>	
<b>Time Stamp:</b>	16:32:31
<b>Application Type:</b>	Provisional

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RAM confirmation Number	1731
Deposit Account	502176
Authorized User	

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<b>Document Number</b>	<b>Document Description</b>	<b>File Name</b>	<b>File Size(Bytes) /Message Digest</b>	<b>Multi Part /.zip</b>	<b>Pages (if appl.)</b>
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1	Provisional Cover Sheet (SB16)	ProvisionalSB.pdf	673754 42613e2883ebae8c947aad746e6efce 7716fe9f	no	3
<b>Warnings:</b>					
<b>Information:</b>					
2	Specification	ProvAppn.PDF	349151 7fca139a63a8530c981216df3e199d16f 4bbfd25	no	7
<b>Warnings:</b>					
<b>Information:</b>					
3	Fee Worksheet (PTO-06)	fee-info.pdf	8125 eaffb7b6068ef1108e52fc3f9f7b923627 e8e3bb	no	2
<b>Warnings:</b>					
<b>Information:</b>					
<b>Total Files Size (in bytes):</b>			1031030		
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